



**minipack®**  
THE ORIGINAL PIONEER

# MODULAR 70

SEMI-AUTOMATIC PACKAGING MACHINE - L-SEALING - SEALING BAR 840X600 MM



## DESCRIPTION

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The **MODULAR** line includes a series of semiautomatic **angular wrapping machines** designed to meet the needs of flexibility and quality of the industry, presenting themselves as products that boast a great value for money.

**minipack®-torre S.p.A.**

Sede legale - Via Provinciale, 54 - 24044 DALMINE (BG) Italy

P.IVA - C.F.: 01633550163 - Capitale sociale 619.200,00 i.v. - Reg. Imprese di Bergamo 01633550163 - REA n. 224151

If you are looking for **angular packaging machines** that can guarantee the maximum aesthetic performance, **MODULAR 50S** and **MODULAR 70** are the perfect equipment for your needs, packaging with any material in a precise and aesthetically optimal way.

MODULAR line uses an electronically controlled welding system and a series of extremely advanced safety devices. The use of the lines in automatic or semiautomatic mode and the customization of the operational programmes make it possible to simplify all the packaging phases and to significantly increase the production yield.

**MODULAR 50S** and **MODULAR 70** can be completed with the **TUNNEL** line by Minipack®-Torre.

## TECHNICAL FEATURES

Electrical power supply	200V 50/60Hz 208/220V 60Hz 230V 50Hz 400V 50Hz 400V 50/60Hz
Phase	3Ph
MAX power installed	2,5 kW
Hourly output	0-900 p/h
Maximum current	12,5 A (200V) 12/11,3 A (208V/220V) 10,8 A (230V) 6,3 A (400V)
Available dimensions of the sealing bars	840x600 mm
MAX Reel Dimensions (diameter)	300 mm
MAX Reel Strip Dimensions (width)	800 mm
Work surface height	930 mm
Machine weight (Net/Gross)	243/290 kg
Machine dimensions with the sealing frame open	2070x960x h.1510 mm

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Machine dimensions with the sealing  
frame closed

2070x960x h.1220 mm

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## TECHNICAL FEATURES

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- Teflon-coated sealing blade
- Double sealing bar with shock absorber
- Continuous cycle cooling system
- Manual or automatic mode
- Adjustable work surface
- Motorised belt with speed control
- Extra-large scrap recoiler
- Built-in reel support
- Digital panel with 6 programs
- Piece counter
- Packaging plate lock
- Delayed bar opening to cool sealed areas
- Machine with wheels
- Emergency switch.

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